

S250137



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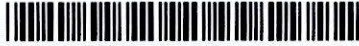
647.3801
Job Sheet 205716



Part No: 647.3801

Job Qty: 1 pcs

Part Name: 412 Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/20

Job Tracking No:

Due Date: 1/31/20

Created By: Jennifer Renwick

Type: Return

Description: RA777

Note: DWG REV n/c IPP REV:A 12.10.25 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
111	Rework - 1 - Startup Returns	1 pcs	1/31/20		0.00	0.00	QC 6 - 40 - S		JAN 23 2020
							QC 6 - 61 - S	DAS 81	
							QC 6 - 68 - S	9-89	
							QC 6 - 9 - S		
							QC 6 - 81 - S	DAS 41	
131	Rework - 2 - B4B	1 pcs	1/31/20		0.00	0.00	Spray Paint - 1 - B4B	9-89	FEB 08 2020
							Spray Paint - 2 - B4B		
							Spray Paint - 3 - B4B		
							Spray Paint - 4 - B4B		
132	Rework - 3 - B4B	1 pcs	1/31/20		0.00	0.00	QC 14 - 15		FEB 10 2020
							QC 14 - 2		
							QC 14 - 34		
							QC 14 - 41		
							QC 14 - 51	DAS 81	
							QC 14 - 58	9-89	
							QC 14 - 59		
							QC 14 - 9		
							QC 14 - 68		
							QC 14 - 40		
							QC 14 - 19		
							QC 14 - 43		
							QC 14 - 24		
							QC 14 - 61		
							QC 14 - 81		
140	Packaging 3-1 - Stock - B4B	1 pcs	1/31/20		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		

Plex 1/16/20 11:52 AM Dart.Renwick.Jennifer



Container No: S250137



Part: 647.3801

Job No: 205716

Serial No/Batch: S161639

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 01/23/20

8A0
85
08-0

					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
150	QC 21 - SA	1 pcs	1/31/20	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21 2-28

FEB 10 2020

Part Op 111 - (QC6- All purchased or subcontracted products)
 Descriptions: 131 - Spray paint 1-Buff out damage. 2-Touch up ALODINE. 3-Touch up primer. 5236137
 132 - (QC14- Inspect Spray Paint)
 140 - ***IDENTIFY AS PER IAW MPP-120***
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.3801	412 Upper Cutter Assembly	1 pcs (1 ea)	111-Rework - 1 - Startup Returns	S236943

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
111-Rework - 1 - Startup Returns	647.3801	1	2	1

Allocated Container Detail

Qty	Container No	Location	Init
1	S236943	conditional release	_____

Part Specifications

Specifications could not be found.

Plex 1/16/20 11:52 AM Dart.Renwick.Jennifer

Inspection Sheet Complete RA777 HAWKESBURY

DART Order #:

18345

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
647.3801	S161639		1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK		S236943	205716	Part needs primer touch-ups. Re-work with primer and return to stock. Part is marked with masking tape to show areas in need of primer.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: VM

Date: 14-Jan-20

Special Return/Rework Instructions: